

# RK700X



## **VSM ILUMERON**

Grain type	Aluminium oxide
Bonding	Special bonded
Colour	Anthracite
Backing	X-Polyester
Flexibility	Sturdy
Production width	1,090 mm





With RK700X, grinding and polishing can take place in a single processing step. This significantly increases productivity. The long-term abrasive also achieves a consistent surface quality within extremely tight tolerances. Thanks to the special manufacturing process, the abrasive grains are evenly distributed and wear down across the entire surface in a controlled manner. This prevents unwanted grinding grooves in the workpiece.

#### Grit range:1)

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16	20	24	30	36	40	50	60	80	100	120	150	190	220	240	280	320	360	400	500	600	800	1000	1200	

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## **Benefits**

- Consistent surface quality with extremely narrow tolerances
- Increase in productivity: Polishing and grinding can be accomplished in one single step
- No unwanted chatter marks due to a specially designed manufacturing process
- > Fewer tool changes thanks to an extended service life reduce grinding costs and improve process stability
- > Less dust accumulation on the workpiece

# Wear pattern of the grain



Grinding time

The product-specific manufacturing process of **VSM ILUMERON** translates into an equal distribution of the grains in the full faced coated abrasive, which break down completely and gradually over a period of time.

### VSM · Vereinigte Schmirgel- und Maschinen-Fabriken AG Siegmundstraße 17 · 30165 Hanover · Germany T +49 511 3526 479 · F +49 511 3521 315 sales@vsmabrasives.com · www.vsmabrasives.com





<sup>1)</sup> P = Categorised according to the FEPA standard. Further grit sizes upon request. Subject to technical changes.